






STAHLWERK THÜRINGEN - Walzplan | Rolling Plan | Plan de Laminage 2025

		4	5	6	7	8	9	10	11	nächste KW next cw
HE 	100	503			508					13
	120		506			508		510		13
	140			506			510		511	
	160				507		510			12
	180		505	507			509		511	
	200			507		509			511	
	220	504		506		509			511	
	240	504		506		508			511	
	260		504	506		509			511	
	280		505				509			14
	300			507			509		511	
	320		504				509			14
	340		504				509			14
	360		505				509			14
	400		504	506			509		511	
IPE 	120				507					12
	140				507					12
	160				508					12
	180	503				508				13
	200		505				510			14
	220						510			14
	240		506					510		15
	270			506				511		16
	300		505					510		15
	330		506					511		15
	360			506				511		15
	400						509			13
	450	504					509			13
500	504					508			13	
550	503					508			13	
UPN 	100	503				509				13
	120				508					12
	140	503			508					12
	160				508					12
	180	503			508					12
	200		505					510		15
	220			506				511		15
	240			506				511		16
	260		506					511		15
	280							511		15
	300				507				512	
	320							510		15
	350		505				509			13
	400	504					509			13
UPE 	120				508					
	140				507					
	160				508					
	180				507					
	200		506					510		
	220			506				510		
	240			506				511		
	270		506				509			
	300			506					512	
	330								511	
	360						508			
400	504					508				
SW 	82/54									

yellow marked rollings are almost full
red marked rollings are closed



HE120 506/510 ohne / without / sans AA
HE220 504/509 ohne / without / sans M
HE240 504/508 ohne / without / sans M
HE260 504/509 ohne / without / sans M
HE280 250 with M on request
HE300 509/511 ohne / without / sans M - 307 with M on request
HE320-HE400 ohne/without/sans M
HE280/HE300/HE320/HE340/HE360/HE400 ohne/without/sans AA

17.01.2025